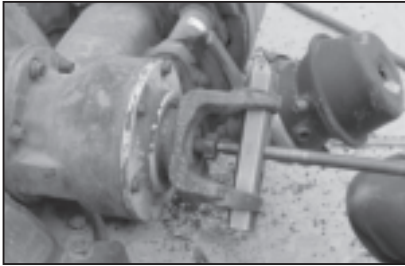
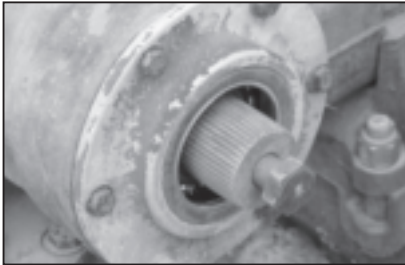




STEMCO PINION SEAL INSTALLATION INSTRUCTIONS



Step 1
Remove yoke.



Step 2
Remove old seal.

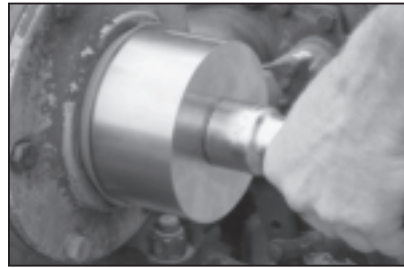


Step 3
Remove all burrs
and thoroughly
clean cage bore.

NOTE: If installing the seal into a worn cage bore, apply a thin layer of No. 2 sealant to the OD of the seal before installation.



Step 4
Align installation tool with
the seal and spline as
shown. Hand tighten
bolt/nut.



Step 5
Tighten until the
seal flange bottoms
on the cage -or
installation tool
bottoms on cage
(non-flange seals).
Take care not to
overtighten bolt/nut.



Step 6
Remove burrs and
thoroughly clean yoke.
Lube the seal ID.
Install yoke as shown.



Step 7
Refer to axle
manufacturer for yoke
assembly torque
requirements.



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