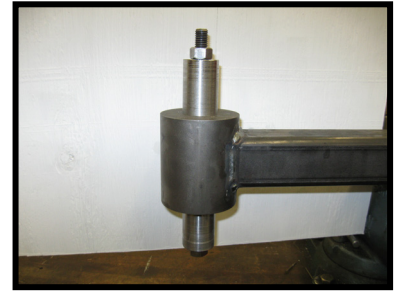


## Axle Pro Installation Instructions Supplement for 84.103.19

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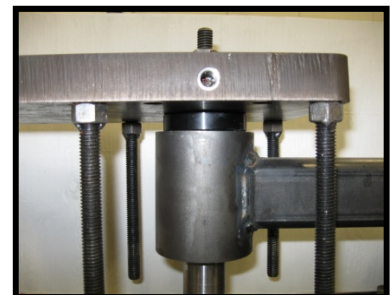
1. Install special mandrels.  
(Reference page 8 item C of standard instructions)



2. Place special alignment bushing over upper mandrel.



3. Place upper plate over upper mandrel and alignment bushing.  
(Reference page 10 steps A & B standard instruction)

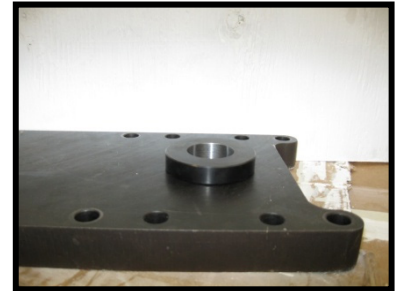


**For your protection, Use Standard Shop Safety Procedures during this process**

## Axle Pro Installation Instructions Supplement for 84.103.19

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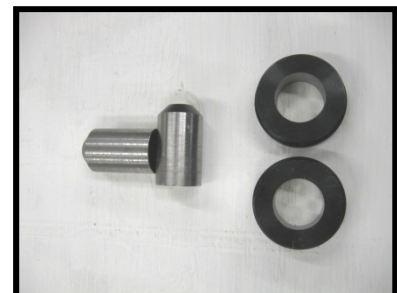
4. Place second special alignment bushing into hole on lower plate.



5. Place lower plate with special alignment bushing over lower mandrel, attach lower assembly to upper assembly using threaded rods and nuts. (Reference to standard instruction page 10 & 11)



6. When these components are applied properly with the standard components, machining of this group of Spicer axles is easily accomplished.



**For your protection, Use Standard Shop Safety Procedures during this process**